





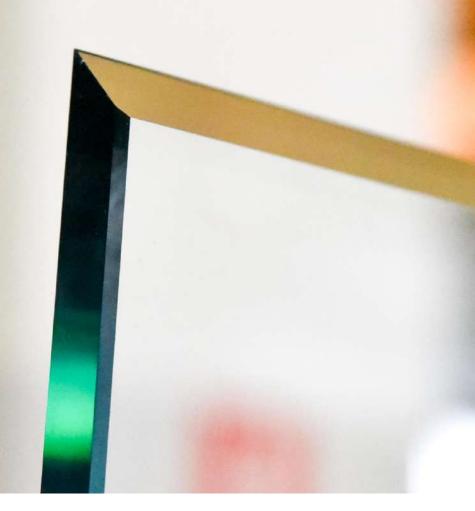
#### **ZANATTA VETRO**

Since its foundation in 1972, Zanatta Vetro, with its pioneering spirit, has established itself as a premium glass fabricator, first of insulating glass and then, thanks to continuous investments in new equipment over the years, of oversize insulating, heat treated and laminated glass, focusing on the architectural, naval and interior glass markets.

The extensive experience of its 80 employees with superior technical skills, combined with a passion for the material and modern production methods using the state-of-the-art automated technology, provide a comprehensive glass fabrication system capable of producing customized solutions in almost any shape and size to the highest level of perfection, guaranteeing high reliability and meeting the delivery dates agreed.

Today, Zanatta Vetro from its historic 376,700 sq.ft. (35,000m²) headquarters in Montebelluna (TV) - Italy, where the offices, factory and warehouse are currently located, offers customized full-service solutions, transforming flat glass to create:

- Tempered, laminated and heat soaked glass up to 295"x126".
- Insulating glass for commercial projects up to 295"x129".
- Screen-printed glass up to 204"x102".









#### **50+ YEARS OF GLASS EXPERIENCE**

Zanatta Vetro was founded in 1972 as an insulating glass fabricator, pioneering the technology of gas-filled air spaces to provide optimum insulation.

#### 100% IN-HOUSE TECHNOLOGICAL CYCLE

With a commitment to excellence, Zanatta Vetro operates as a fully autonomous glass factory, managing all glass processes in-house, refraining from outsourcing or relying on contractors.

#### **OVERSIZED GLASSES 3210 x 7500 mm**

we can fabricate jumbo glasses up to 126,4" x 295,3"

#### **SUPERIOR QUALITY**

From raw material to the final stage of glass processing, Zanatta Vetro employs meticulous quality control, incorporating robotic optical inspection for flawless insulated glass products.

#### **CUSTOMER CENTRICITY**

Zanatta Vetro is dedicated to delivering on client needs in time, always finding the right and appropriate solutions with a focus on customer satisfaction.





#### **HISTORY**

- 1972 Zanatta Vetro was founded, the first fabricator in Italy to introduce insulating glass with Argon gas inside, inaugurating the trend towards the use of glass with high thermal performance.
- 1985 Moved into a brand new 43,055 sq.ft (4,000 m<sup>2</sup>) complex where it introduced new glass processing technologies, first and foremost the automatic line for the manufacture of insulating glass units measuring 12.8′ x 8.5′ (3,900 mm by 2,600 mm).
- 1990 Launched the high performance magnetronic coated glass in Italy, acquiring all the necessary technology to process it.
- focused on large dimensions, investing in unique technologies capable of processing and tempering glass of very large dimensions: 10.5' high by 19.7' long (3,210 mm x 6,000 mm).

  Zanatta was the first glass fabricator in Europe to produce tempered insulating glass of this jumbo size.
- 2008 Received 'the 2008 Reed Business Information Glassworks Award' as the best-equipped and most technological glass factory.
- 2012 Continued to expand, adding a further 32,292 sq.ft (3,000 m²) to the complex, where a large-scale laminated glass machine was installed. Zanatta Vetro became completely autonomous, carrying out all flat glass processing in-house, without subcontractors.
- 2023 Zanatta Vetro has joined the Brombal Group, a pool of Italian companies that are leaders in the production of luxury windows and doors with a strong focus on international markets. With this operation, Zanatta Vetro renews its ambition to satisfy the global market of excellence.





# **PRODUCTION CAPABILITIES**

CUTTING	126.4" x 295.3"	4 centers for cutting complex shapes from laminated, bullet-proof and monolithic glass up to 3/4"(19mm) thick.
GRINDING & DRILLING	126.4" x 295.3"	Grinding, CNC grinding and drilling workstations.
EDGEWORKING	126.4" x 295.3"	4 machinery centers capable of complex shapes edge treatment: grinding, polishing, arrising, bevelling.
TEMPERING, HEAT-STRENGTHENING & HST	126.4" x 295.3"	Dual chamber furnace with preheating chamber to minimize distortions; glass up to ½" (25 mm) thick; Heat treatment of both high selective and hard low-e coatings, magnetron, pyrolytic and double-sided coatings
LAMINATION	118.1" x 295.3"	Vacuum bags process availability; lamination with PVB, acoustic intelayers, SGP, EVA, DG41, coloured PVB interlayers. Lamination of non-standard materials: Sefar Mesh
ENAMELLING	118.1" x 295.3"	Hot enamelling; standard and metallic RAL colors; Possibility to match any color from other color charts
SCREEN-PRINTING	102.4" x 204.7"	
INSULATING	126.4" x 295.3"	Low-e, gas and safety double and triple glazing up to 2.28" (58 mm) thickness for any geometric shape. Stepped edges up to 60" (1,500 mm); different sealing depths with possible insertion of structural elements.





# **QUALITY**



Inspection of incoming materials. Constant monitoring of the product during fabrication. Internal process audit.



#### **SYSTEM QUALITY**







Our quality and production systems are regularly audited by third party organisations that verify our compliance.



#### INTERNATIONAL PRODUCT CERTIFICATIONS









#### **SUPPLIERS**

**GLASS** 









#### **SPECIALITY MATERIALS**













#### **SUPPLIER CERTIFICATIONS**



# **SentryGlas®**

**Trosifol®** 





# **SERVICES**

COST ESTIMATION



CUSTOMER SERVICE



PACKING AND LOGISTICS



PROJECT MANAGEMENT







# **PORCELANOSA BUILDING**

New York City, NY Location

1,200 m<sup>2</sup> Surface

2015 Year

Iteco Glazier

Architect Foster + Partners



DOUBLE GLAZING

WALKWAY

8mm low-iron tempered + 1.52mm PVB + 8mm Cool-Lite 074 II tempered

Air space: 16mm Argon filled

Inboard lite: 88.2 low-iron annealed laminate

12mm low-iron tempered + 1.52mm PVB + 12mm low-iron tempered



# **DIOR STORE**

Location San Francisco, CA

Surface 1,000 m<sup>2</sup>

Year 2016

Glazier ESSE Quattro

Architect Peter Marino



DOUBLE GLAZING

Outboard lite: 10mm low-ion tempered

Air space: 16mm Argon filled

Inboard lite: 66.2 low iron annealed laminate with low-e

DOUBLE SKIN FACADE 10mm low-iron tempered



# INNOVATION CURVE TECHNOLOGY PARK

Location Palo Alto, CA

Surface 9,000 m<sup>2</sup> curtain wall

5,000 m<sup>2</sup> glass fins

Year 2019

Glazier Simeon (IT)

Architect Form4 Architecture



DOUBLE GLAZING

**FINS** 

Outboard lite: 6mm mid-iron tempered Sunguard SNX 60/28 HT

Air space: 16mm Argon filled

Inboard lite: 6mm mid-iron tempered

12mm mid-iron tempered + 1,52mm Vanceva PVB + 12mm mid-iron tempered



# **RED HOOK LOFTS**

Brooklyn, NY Location

4,500 m<sup>2</sup> Surface

2016 Year

Archiglaze Glazier

BluArch Architect



DOUBLE GLAZING

8mm mid-iron tempered Stopray Vision 50 T Outboard lite:

15mm, air filled Air space:

44.2 mid-iron annealed laminate Inboard lite:



#### **GALERIES LAFAYETTE**

Location Luxembourg

Surface 4,400 m<sup>2</sup>

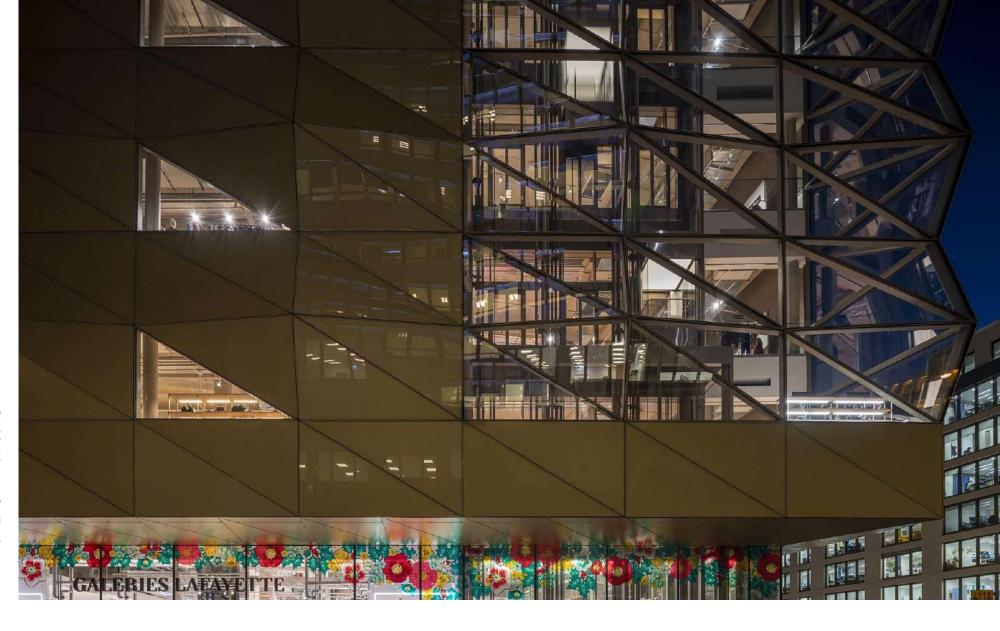
Year 2019

Glazier Simeon (FR)

Architect Foster + Partners

The transparent curtain walls are in double glazed units with selective coating while the opaque ones consist of a shadow box with very bright enamelled glass.

The geometry and the meticulous choice of curtain walls allow sunlight to illuminate the building and the surrounding urban context with special light effects.





# **TOUR ODÉON**

Montecarlo, Monaco Location

9,000 m<sup>2</sup> Surface

2014 Year

Alexandre Giraldi Architect



DOUBLE GLAZING

Outboard lite:

10mm low-iron tempered Energy NT

Air space:

15mm, Air filled Inboard lite:

**ELEVATOR AND ATTIC** 

10mm low-iron tempered 8mm annealed Stopsol Dark Blue



# **PWC HEADQUARTERS**

Location Luxembourg

Surface 11,000 m<sup>2</sup>

Year 2016



DOUBLE SKIN FACADE

12+12.2 mid-iron annealed laminate



# **KAFD Parcel 4.10**

Location Riyadh, Saudi Arabia

Surface 7,500 m<sup>2</sup>

Year 2014



DOUBLE GLAZING

Outboard lite: 8mm mid-iron tempered Sunguard SN 51/28 HT

Air space: 20mm Argon filled

Inboard lite: 44.2 mid-iron annealed laminate



# **CATHAY PACIFIC LOUNGE - THE WING**

Hong Kong Airport Location

19.2 m<sup>2</sup> Surface

2014 Year

Architect Norman Foster+

Partners

The Wing project is a glass and light sculpture positioned inside the Hong Kong airport, as symbol of the Cathay Pacific airline's VIP lounge.

The Wing lamp is made up of 20 ultraclear glass blades standing 3.2 metres high. Each is shaped differently from the other and is decorated with engravings which, lit up by LED sources hidden in the base, produce a breathtaking effect.



**WALLS** 

10+10 mid-iron annealed laminate

INTERNAL FINS

19mm mid-iron bevelled glass

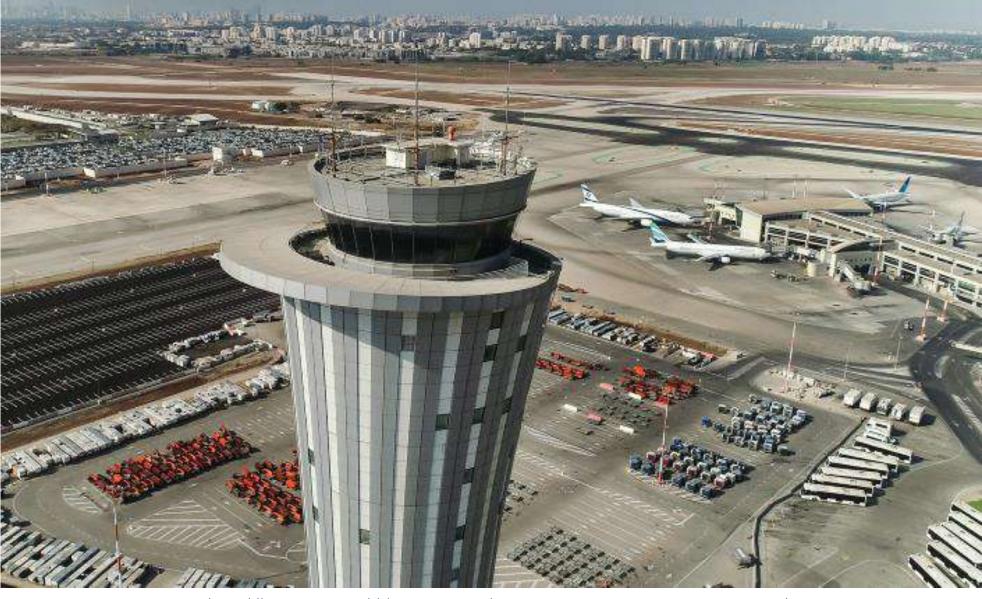


# **BEN GURION AIRPORT CONTROL TOWER**

Tel Aviv, Israel Location

 $250 \text{ m}^2$ Surface

2016 Year



DOUBLE GLAZING

Outboard lite:

15mm mid-iron tempered + 1.52mm SGP +12mm temp. Sunguard SN 70/41 HT

Air space: 18mm Argon filled

Inboard lite: 15mm mid-iron tempered +1.52mm SGP+15mm mid-iron tempered



# TORRE DIAMANTE PORTA NUOVA VARESINE

Location Milan, Italy

Surface 15,000 m<sup>2</sup>

Year 2016

Glazier Teleya

Architect KPF - Kohn Pedersen Fox

Associates



DOUBLE GLAZING

Outboard lite: 55.2 low-iron annealed laminate Sopray Vision 60

air space: 16mm Argon filled

Inboard lite: 55.2 low iron annealed laminate



# MAUTO NATIONAL AUTOMOBILE MUSEUM

Location Turin, Italy

Surface 7,500 m2

Year 2011

Glazier CAOLO

Architect CZA

Cino Zucchi Architetti



DOUBLE GLAZING

DOUBLE SKIN

Outboard lite: 10mm low-iron tempered

Air space: 16mm Argon filled

Inboard lite: 55.2 low-iron annealed laminate with low-e

10mm low iron tempered HST



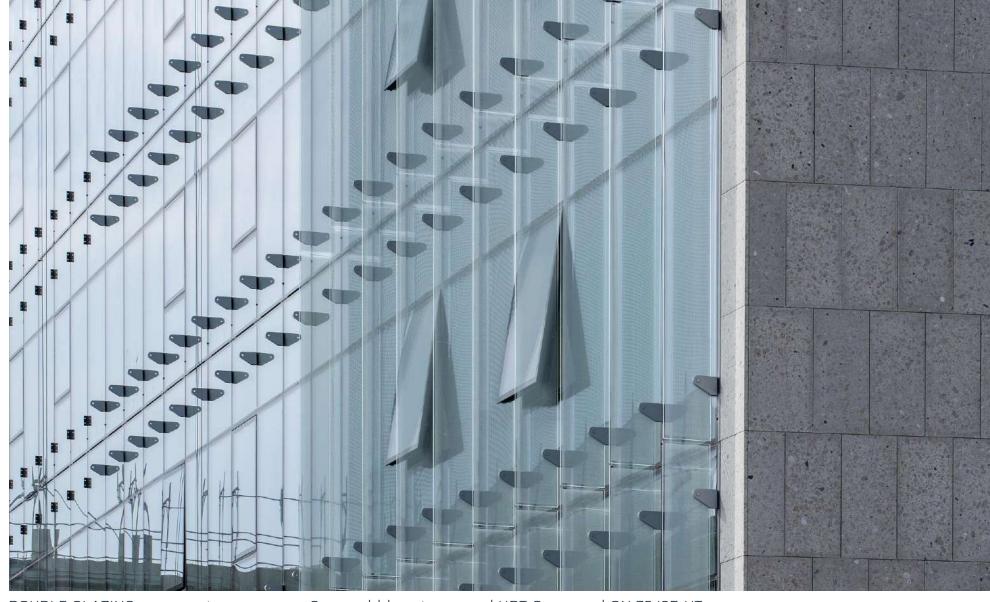
# BRACCO HEADQUARTERS

Location Milan, Italy

Surface 6,000 m<sup>2</sup>

Year 2022

Architect General Planning S.r.l



DOUBLE GLAZING

**FINS** 

outer pane: 8mm mid-iron tempered HDT Sunguard SN 70/35 HT

air space/gas: 18mm, Argon filled

inner pane: 6mm mid-iron tempered screen-printed

8mm FT HST + 1,52mm SGP with wire mesh (syntarqui) + 8mm FT HST



#### **ARCADIA CENTER**

Location Milan, Italy

Surface 3,000 m<sup>2</sup>

Year 2020

Architect Studio Giuseppe Tortato

Architetti



DOUBLE GLAZING

outer pane: 10mm mid-iron tempered Sunguard SN 62/34 HT

air space/gas: 16mm, Argon filled

inner pane: 5mm mid-iron HS +1,52mm PVB + 5mm mid-iron HS



# PALAZZO DEL NUOTO

Location Turin, Italy

Surface 1,800 m<sup>2</sup>

Year 2011

Glazier CAOLO

Architect Arata Isozaki



DOUBLE GLAZING

outer pane: 10+10.2 low-iron annealed laminate

air space/gas: 20mm, Argon filled

inner pane: 10+10.2 low-iron annealed laminate with iplus 1.1



#### **PSENNER DISTILLERY**

Location Termeno, Italy

Surface 600 m<sup>2</sup>

Year 2012

Architect Freissinger Elzenbaumer

Architekten



DOUBLE GLAZING

outer pane: 10mm low-iron screen-printed and tempered

air space/gas: 16mm Argon filled

inner pane: 66.2 low-iron annealed laminate with low-e



#### **MMM CORONES**

Termeno, Italy Location

750 m<sup>2</sup> Surface

2015 Year

Zaha Hadid Architects Architect



DOUBLE GLAZING

12mm low-iron tempered outer pane:

air space/gas: 18mm Argon filled

66.2mm low-iron annealed laminate with low-e inner pane:



#### **DA VINCI AIRPORT**

Location Rome, Italy

Surface 7,500 m<sup>2</sup>

Year 2023



DOUBLE GLAZING

outer pane: 10mm mid-iron tempered HST Sunguard Bright Green

air space/gas: 18mm Argon filled

inner pane: 55.2 acoustic annealed laminate



# **MILANO SCALO**

Location Milan, Italy

Surface 6,500 m<sup>2</sup>

Year 2016

Architect Metrogramma Milano



DOUBLE GLAZING

outer pane: 66.2mm low iron annealed laminate

air space/gas: 18mm Argon filled

inner pane: 66.2mm low-iron annealed laminate with low-e

INTERNAL YARD 10mm mid-iron enamelled tempered HST



# **PADIGLIONE BLU SALONE NAUTICO**

Genova, Italy Location

7,000 m<sup>2</sup> Surface

2009 Year

Teleya Glazier

Jean Nouvel Architect



3100 X 5500 mm 10mm Sunergy clear tempered + 1.52mm PVB + 10mm clear tempered



#### PALAZZO DI FUOCO

Location Milan, Italy

Surface 3,500  $m^2$ 

Year 2018

Architect GBPA Architects



DOUBLE GLAZING

outer pane:

10mm mid-iron tempered Sunguard SN 62/34 HT

air space/gas: 16mm Argon filled

inner pane: 6mm mid-iron HS + 1,52mm PVB + 6mm mid-iron HS



#### **ILOT PASTEUR**

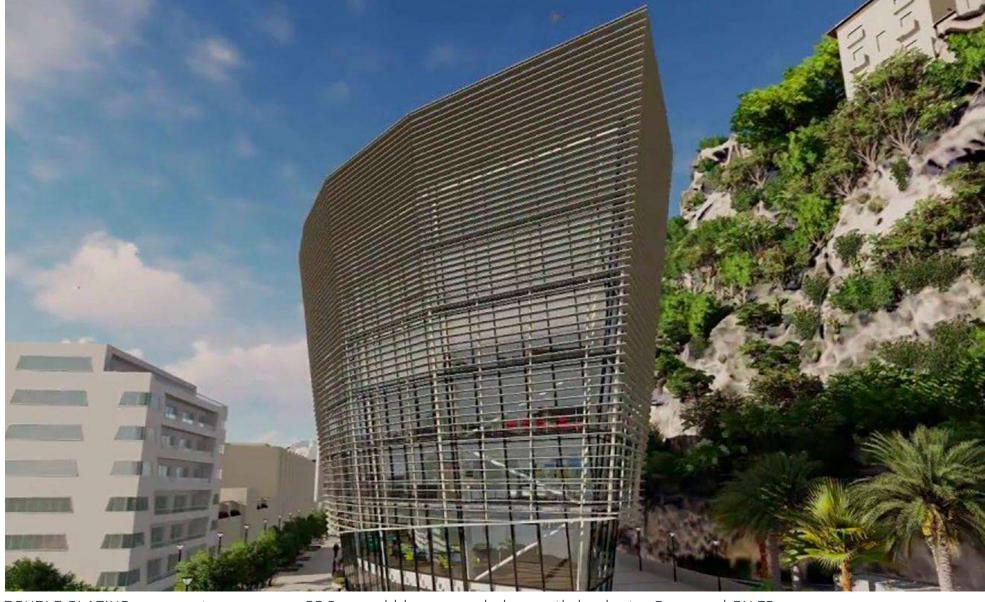
Location Montecarlo, Monaco

Surface 6,500 m<sup>2</sup>

Year Scheduled for 2024

Architect CCA Christian Curau

Architecte



DOUBLE GLAZING

outer pane: 66.2mm mid-iron annealed acoustic laminate Sunguard SN 70

air space/gas: 16mm Argon filled

inner pane: 44.2mm mid-iron annealed laminate



# CINEMA GAUMONT ALÉSIA

Location Paris, France

Surface 1,500 m<sup>2</sup>

Year 2016

Architect Manuelle Gautrand

Architecture



**More Pictures HERE** 



# BASE D'INSTRUCTION DE LA BSPP

Location Limeil Brévannes, France

Surface 2,500 m<sup>2</sup>

Year 2021

Architect ATELIER PHILEAS



DOUBLE GLAZING

outer pane: 66.2mm mid-iron annealed laminate Cool-Lite SKN 145

air space/gas: 20mm Argon filled

inner pane: 66.2mm mid-iron acoustic laminate



#### **40 LEGENDRE**

Location Paris, France

Surface  $4,500 \text{ m}^2$ 

Year 2023

Glazier Simeon (FR)

Architect PCA-STREAM



DOUBLE GLAZING

outer pane: 8mm mid-iron tempered Sunguard SN 51 HT

air space/gas: 16mm Argon filled

inner pane: 55.2 mid-iron annealed laminate



